OIL TESTING

BVD Oil Transformer

- · Breakdown Voltage Test (BVD) is performed for verifying the dielectric strength of the oil of the transformer.
- · Breakdown voltage is measured by observing at what voltage, sparking strands between two electrodes immersed in the oil, separated by a specific gap.
- Oil Type : Transformer oil

Oil Viscosity Test

- This test is a measurement of a lubricant's resistance to flow at a specific temperature.
- Gravity causes the lubricant to flow through the viscometer tube. More viscous grades of oil take longer to flow than thinner grades of oil.
- Oil Type : Lube oil, Engine oil

Interfacial Tension Test

- Interfacial tension between the water and oil interface is the way to measure the attractive molecular force between water and oil.
- · Determine the presence of polar contaminants and oil decay products.
- Oil Type : Transformer oil

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Particle Counter

- Particle counters are used for oil contamination analysis (Measure the number of particles in used oil).
- Part of a proactive condition-monitoring program It can indicate early-stage signs of abrasive wear that lead to failure. Oil Tupe : Lube oil

Moisture Test

- Moisture Test is used to measure the amount of water in oil determined directly by titration with Karl Fischer reagent.
- · Presence of moisture could lead to premature corrosion and wear, an increase in the debris load resulting in diminished lubrication and premature plugging of filter.
- Oil Type : Lube oil, Transformer oil, Engine Oil

Total Acid/Base Number Test

- Total Acid Number (TAN) is a measure of acid concentration present in a lubricant.
- Total Base Number (TBN) is a measure of alkaline concentration present in a lubricant.
- Oil Type : Lube oil, Transformer oil, Engine Oil

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FOR MATERIAL **TESTING & ANALYSIS**













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MECHANICAL TESTING

METALLOGRAPHIC EXAMINATION & CHEMICAL ANALYSIS

MATERIAL PROPERTIES

Micro and Macro Hardness Test

- · Measure the hardness of materials at microscopic scale
- Applicable for Rockwell, Brinnel and Vickers test methods.
- · Wide range of test force available (from 0.5gF to 1000gF) for micro hardness and >1000gF for macro hardness.

Charpy Impact Test

• Measure the amount of energy absorbed by

· Different hammer weights are available to

· Capable of testing sample at ambient until

suit the different tests and international

the specimen during fracture.

3



Scanning Electron Microscope & Energy Dispersive Spectroscopy

- Provide morphological information.
- Magnification over 1000000 times.
- Equipped Energy Dispersive Spectroscopy (EDS) is integrated with the instrument - Used to identify the presence of element in the sample.



X—Ray Diffraction (XRD)

- · Measuring the intensities and scattering angles of the X-rays that leave the material.
- Application: 1. Determine the crystallographic structure
- of a material by irradiating a material with incident X-raus
- 2. Measuring the weight fraction of the compound present in the sample.



Tensile and Bending Test

- · Tensile test provides quantitative data of material's strength and behavior.
- Capable of testing samples up to 1000 kN (100 tonnes) of force.
- Bend test allows for the determination of material's ductility, bend strength, fracture strength and resistance to fracture.



3

Macro and Micro Metallographic Examination

- Inspect the microstructure of the material Magnification of 140x Macro to Micro
- versatilitu Material analysis - Phase analysis - Grain intercept

- Count and measure

Macro Etching Examination

- · A non-destructive testing technique used to examine the macrostructure of metallic materials.
- It involves etching the surface of a metal sample to reveal its macroscopic features, such as grain size, inclusions and segregation.
- · For welds, etching a the cross section may reveal internal discontinuities, weld profile, extent of penetration and the quality of weld.



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Differential Scanning Calorimeter (DSC)

- · Provide quantitative & qualitative information about physical and chemical changes that involve endothermic or exothermic processes.
- · The main application of DSC is in studying phase transitions, such as melting, glass transitions, or exothermic decompositions.





standard

subzero temperature.

Dimensional Examination

- Fast measurement speeds, high precision, high resolution and large measurement ranges.
- Non-contact measurement technologu which capture multiple images of a measured object to obtain the 3D size and morphology information.

samples.

Spark Spectroscopy

- · Fast, precise and highly sensitive analysis of elemental composition of metal solid
- Fe-base. Ti-base and Ni-base materials.
- Provide spectral range 200nm-800nm and shortest time analysis 10s.
- Low detection limits of wide range of element.



- · Identify compounds and the general type of material being analyzed when there are unknowns.
- Characterize unknown materials such as purity of inorganic sample especially in polymer composition (e.g., films, solids, powders, or liquids)
- · Recognize contamination on or in a material (e.g., particles, fibers, powders, or liquids)





Provide information on the transitions of materials

of a load, as a few common examples.

- and characterize bulk properties of the material. • Determine glass transition of polymers or the response of a material to application and removal
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